

FORD: 1996-2001 MUSTANG, TAURUS
1998-2000 CONTOUR
1998-2001 CROWN VICTORIA
2000-2001 FOCUS
2002 THUNDERBIRD
1997-2001 EXPEDITION
1998-2002 EXPLORER
1999 F-250 LD
1999-2001 F-150, RANGER, WINDSTAR
2000-2001 EXCURSION
2001 ESCAPE

LINCOLN: 1997-1998 MARK VIII
1998-2001 CONTINENTAL, TOWN CAR
2000-2001 LS
1998-2001 NAVIGATOR
2002 BLACKWOOD

MERCURY: 1996-2001 SABLE
1998-2000 MYSTIQUE
1998-2001 GRAND MARQUIS
1999-2001 COUGAR
1998-2002 MOUNTAINEER

This TSB article is being republished in its entirety to update the model year vehicles and the diagnostic procedures.

ISSUE

A vehicle equipped with Passive Anti-Theft System (PATS) may not start or crank. This may be caused by several different items.

ACTION

Refer to the following PATS Diagnostic Charts and text for tips on servicing customer PATS concerns.

Glossary Of Terms

- **PATS** - Passive Anti-Theft System
- **HEC** - Hybrid Electronic Cluster
- **VIC** - Virtual Image Cluster
- **ICM** - Instrument Cluster Module
- **SCIL** - Steering Column Ignition Lighting
- **CJB** - Central Junction Box

NOTE

ERASING AND REPROGRAMMING THE CUSTOMER'S IGNITION KEYS DOES NOT CURE ANY KNOWN INTERMITTENT PATS NO START ISSUE. DO NOT SIMPLY REPROGRAM THE IGNITION KEYS IF A FAULT CANNOT BE IDENTIFIED.

NOTE

THE ONLY FORD QUALIFIED PATS KEYS ARE THOSE MANUFACTURED BY: FORD ROTUNDA, ILCO, STRATTEC, HUF, AND VALEO.

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ONLY FORD ROTUNDA KEYS ARE QUALIFIED FOR THE FOLLOWING PROGRAMS:

- 2000 AND 2001 TAURUS/SABLE
- 2001 WINDSTAR
- 2001 EXPLORER SPORT (BUILT AFTER JULY 24, 2000)
- 2001 EXPLORER SPORT TRAC (BUILT AFTER JULY 24, 2000)
- 2001 RANGER (3.0L AND 4.0L)
- 2001 ESCAPE
- 2002 EXPLORER

OTHER AFTERMARKET KEYS ARE NOT FORD QUALIFIED AND CAN CAUSE PATS ISSUES.

NOTE

DIAGNOSTIC TROUBLE CODE (DTC) P1260 IN THE POWERTRAIN CONTROL MODULE (PCM) IS A DIRECTION TO RETRIEVE FAULT CODES FROM PATS. RETRIEVE FAULT CODES FROM THE APPROPRIATE PATS FUNCTION (PATS/HEC/VIC/ICM/SCIL) AND FOLLOW THOSE PINPOINT PROCEDURES BEFORE ANY FURTHER PCM DIAGNOSIS.

NOTE

VEHICLES WITH PATS TYPE A, B, OR C SEND AN ENABLE MESSAGE TO THE PCM IF THE PROPER CONDITIONS ARE MET. THE PCM THEN ALLOWS FUEL INJECTOR AND FUEL PUMP OPERATION. THE PROPER CONDITIONS ARE: 1) A VALID KEY READ FOR PATS TYPES A, B, AND C, AND 2) PROPER PATS-PCM INITIALIZATION FOR PATS TYPES B AND C. REFER TO CHART FOR DETAILS ON THE REQUIRED INITIALIZATION.

NOTE

SOME VEHICLES WITH PATS TYPE B OR C MAY INCLUDE A STARTER INTERRUPT (SI). THESE VEHICLES DO NOT NECESSARILY HAVE TO EXHIBIT A NO CRANK SITUATION TO CONSTITUTE A PATS RELATED NO START.

NOTE

CHECK FOR A REMOTE VEHICLE STARTER AND REMOVE ANY SUCH EQUIPMENT FROM THE VEHICLE BEFORE CONTINUING DIAGNOSIS.

NOTE

SOME AFTERMARKET AUDIO EQUIPMENT HAS BEEN FOUND TO KEEP THE RUN/START CIRCUIT ACTIVE FOR OVER 5 SECONDS PAST IGNITION OFF. THIS CAN PREVENT PATS FROM

PROPERLY READING IGNITION KEYS DURING KEY PROGRAMMING. REMOVE OR DISABLE THIS AFTERMARKET EQUIPMENT IF PROBLEMS WITH ANY KEY PROGRAMMING SEQUENCE OCCUR.

NOTE

WHEN USING THE SERVICE CARD, SELECT ONLY THE FUNCTIONS MENTIONED WITH THE PROCEDURE. SELECTING INCORRECT FUNCTIONS (OR ADDITIONAL UNCALLED FOR FUNCTIONS) MAY RESULT IN A NO START CONDITION AND THE NEED FOR FURTHER DIAGNOSIS AND REPAIR.

NOTE

REPROGRAMMING OF THE PCM DOES NOT HAVE ANY IMPACT ON PATS IF THE PROCEDURE FUNCTIONS AS INTENDED.

NOTE

IF THE VEHICLE DOES NOT START AND THERE IS NORMAL PROVE-OUT OF THE THEFT INDICATOR AND DTC P1260 IS NOT STORED IN THE PCM, THEN THE VEHICLE HAS A NON-PATS RELATED ISSUE PREVENTING THE VEHICLE FROM STARTING.

NOTE

IF THE VEHICLE (SYSTEM TYPES A, B, C, D ONLY) IS A NO START WITH THE THEFT LIGHT FLASHING AT IGNITION ON, AND WITH NO DTC P1260 STORED IN THE PCM, CHECK PCM POWER, GROUND, AND VREF CIRCUITS FOR OPENS OR SHORTS. THE PCM MAY NOT BE OPERATING PROPERLY.

NOTE

IF THE ENGINE DOES NOT CRANK ON VEHICLES THAT HAVE PATS OPERATING THE STARTER RELAY, VERIFY PATS (PATS/ICM/SCIL) OUTPUT TO THE STARTER RELAY. ALSO VERIFY THE PATS POWER AND GROUND CIRCUITS.

NOTE

BE AWARE THAT THE NEW PATS SYSTEM TYPES B, C, AND E (ON THE FOLLOWING CHART) OFFER AN ANTI-SCAN FEATURE. IF YOU ARE TRYING TO START A VEHICLE WITH AN UNPROGRAMMED PATS KEY, THE THEFT LIGHT EMITTING DIODE (LED) WILL FLASH RAPIDLY AND THE VEHICLE WILL NOT BE ABLE TO START. IN THIS CASE, LEAVE THE KEY IN THE RUN/START POSITION FOR 30 SECONDS FOR THE ANTI-SCAN FEATURE TO

TIME OUT. IF THIS TIME-OUT IS NOT COMPLETED, THE VEHICLE WILL CONTINUE TO NOT START WITH EVEN A PROGRAMMED KEY.

NOTE

AFTER PERFORMING A KEY ERASE PROCEDURE ON A TYPE "E" SYSTEM, DISCONNECT THE DIAGNOSTIC TOOL AND LEAVE IGNITION IN RUN FOR 10 SECONDS. THEN TURN IGNITION OFF AND ADD KEYS.

NOTE

FORD CUSTOMER SERVICE DIVISION (FCSD) DEALER INSTALLED REMOTE STARTER SYSTEMS ARE APPROVED FOR USE ON FORD VEHICLES.

NOTE

WHEN REPLACING THE PCM ON A 2000 OR 2001 LINCOLN LS V6 MANUAL TRANSMISSION VEHICLE, ALSO PERFORM A PARAMETER RESET TO THE STEERING COLUMN LOCK MODULE PER THE WORKSHOP MANUAL, SECTION 211-05.

NOTE

WHEN REPLACING AN INSTRUMENT CLUSTER ON A 2000 OR 2001 LINCOLN LS BE SURE TO DISCONNECT THE VEHICLE BATTERY. FAILURE TO DISCONNECT THE BATTERY MAY RESULT IN SHORTING THE PATS TRANSCEIVER UPON REPLACING THE INSTRUMENT CLUSTER. THIS WILL RESULT IN BLOWING FUSE #224 IN THE CJB. WHEN THIS FUSE IS BLOWN, A NO START SITUATION WILL OCCUR AND A B1681 PATS CODE STORED.

Vehicle reference list for using the following PATS Diagnostic Chart:

System Type A

- 1998 Contour/Mystique built before 2/1/1998 (Kansas City) or 2/16/1998 (Cuautitlan)
- 1997-1998 Expedition
- 1998 Navigator
- 1996-1997 Mustang
- 1996-1997 Taurus/Sable

System Type B

- 1998-2001 Crown Victoria/Grand Marquis
- 1998-2001 Explorer (4-Door), Mountaineer (4-Door)
- 2000-2001 Excursion
- 1998 Mustang
- 1999-2000 Ranger
- 1998-1999 Taurus/Sable
- 2001 Explorer Sport (built before July 24, 2000), Explorer Sport Trac (built before July 24, 2000)

System Type C

- 1998-2001 Continental
- 1999-2001 Expedition/Navigator
- 1999-2001 F-150
- 1999 F-250 LD
- 2000-2001 LS
- 1999-2001 Mustang
- 1998-2001 Town Car
- 1999-2000 Windstar
- 2002 Thunderbird
- 2002 Blackwood

System Type D

- 1997-1998 Mark VIII

System Type E

- 1998-2000 Contour/Mystique built on or after 2/1/1998 (Kansas City) or 2/16/1998 (Cuautitlan)
- 1999-2001 Cougar
- 2000-2001 Focus
- 2000-2001 Taurus/Sable
- 2001 Windstar
- 2001 Explorer Sport (built July 24, 2000 and later), Explorer Sport Trac (built July 24, 2000 and later)
- 2001 Ranger (3.0L and 4.0L Only)
- 2001 Escape
- 2002 Explorer (4-Door), Mountaineer (4-Door)

ROTUNDA KEY SELECTION CHART WITH PART NUMBERS

To order keys, contact Rotunda at 1-800-ROTUNDA (1-800-768-8632). Press "2" to order keys.

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MERCURY			
Models	Model Year(s)	Key Style	Ignition/Door
Cougar	1999-2001	PATS (10-Cut)	011-R0235
Grand Marquis	1998-2001	PATS (8-Cut)	011-R0222
Grand Marquis	1998-2001	PATS Valet (8-Cut)	011-R0239
Mystique	1998-2000	PATS (10-Cut)	011-R0235
Sable	1996-1999	PATS (8-Cut)	011-R0222
Sable	2000-2001	PATS (8-Cut)	164-R0455

LINCOLN			
Models	Model Year(s)	Key Style	Ignition/Door
LS	2000-2001	PATS (8-Cut)	164-R0458
LS Valet	2000-2001	PATS (8-Cut)	164-R0459
Continental	1998-2001	PATS (8-Cut)	011-R0232
Continental	1998-2001	PATS Valet (8-Cut)	011-R0237
Mark VIII	1997-1998	PATS (8-Cut)	164-R0444
Mark VIII	1997-1998	PATS Valet (8-Cut)	164-R0445
Town Car	1998-2001	PATS (8-Cut)	011-R0232
Town Car	1998-2001	Jewell PATS (8-Cut)	011-R0236
Town Car	1998-2001	PATS Valet (8-Cut)	011-R0237

TRUCKS AND SPORT UTILITY VEHICLES			
Models	Model Year(s)	Key Style	Ignition/Door
Escape	2001	PATS (8-Cut)	011-R0250
Excursion	2000-2001	PATS (8-Cut)	011-R0221
Expedition	1997-2001	PATS (8-Cut)	011-R0221
Explorer	1998-2001	PATS (8-Cut)	011-R0221
Explorer	2002	PATS (8-Cut)	011-R0454
Explorer Sport and Sport Trac F-150	2001	PATS (8-Cut)	164-R0454
Harley Davidson F-150	1999-2001	PATS (8-Cut)	011-R0221
Harley Davidson F-150	2001	PATS (8-Cut)	164-R0461
Mountaineer	1998-2001	PATS (8-Cut)	011-R0222
Mountaineer	2002	PATS (8-Cut)	011-R0455
Navigator	1998-2001	PATS (8-Cut)	011-R0232
Ranger	1999-2000	PATS (8-Cut)	011-R0221
Ranger	2001	PATS (8-Cut)	164-R0454
Windstar	1999-2000	PATS (8-Cut)	011-R0221
Windstar	2001	PATS (8-Cut)	164-R0454
Blackwood	2002	PATS (8-Cut)	011-R0232
Blackwood Valet	2002	PATS Valet (8-Cut)	011-R0237

FORD			
Models	Model Year(s)	Key Style	Ignition/Door
Contour	1998-2001	PATS (10-Cut)	011-R0225
Crown Victoria	1998-2001	PATS (8-Cut)	011-R0221
Crown Victoria	1998-2000	PATS Valet (8-Cut)	011-R0238
Focus	2000-2001	PATS (8-Cut)	011-R0250
Mustang	1996	PATS (10-Cut)	011-R0225
Mustang	1996-2001	PATS (8-Cut)	011-R0221
Taurus	1996-1999	PATS (8-Cut)	011-R0221
Taurus	2000-2001	PATS (8-Cut)	164-R0454
Thunderbird	2002	PATS (8-Cut)	164-R0460

PATS DIAGNOSTIC				
Action	System Types A and D	System Type B	System Type C	System Type E
PATS Control Function In	PATS module (Mark VIII uses Power Steering Column Ignition Lighting (SCIL) Module)	PATS module	Virtual Image Cluster (VIC) for Continental or Hybrid Electronic Cluster (HEC) for Mustang, Town Car, Expedition, F-150/250, and Navigator or Instrument Cluster Module (ICM) for LS and Windstar	Powertrain Control Module (PCM)

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PATS DIAGNOSTIC				
Action	System Types A and D	System Type B	System Type C	System Type E
Theft Indicator Prove-Out (when ignition to RUN/START)	2 seconds	3 seconds	3 seconds	3 seconds

PATS DIAGNOSTIC				
Action	System Types A and D	System Type B	System Type C	System Type E
Theft Indicator At Key OFF Or ACCY	<p>Contour/Mystique: Flashes every 2 seconds</p> <p>All others: No indication due to PATS (may have perimeter theft indication on some vehicles)</p>	<p>Mustang: No indication</p> <p>All others: Flashes every 2 seconds</p> <p>NOTE: ON VEHICLES EQUIPPED WITH PERIMETER ALARM, THE THEFT INDICATOR MAY PULSE BRIGHTER BEHIND THE CONSTANT GLOW DURING PRE-ARM.</p>	Flashes every 2 seconds	Flashes every 2 seconds

PATS DIAGNOSTIC				
Action	System Types A and D	System Type B	System Type C	System Type E
Maximum Number Of Keys That Can Be Programmed	Sixteen (16)	Eight (8)	Eight (8)	Eight (8)

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PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
Erase Ignition Keys Procedure With Service Card	Requires only one (1) key (2 keys for Mark VIII) 1) Service Card V2.0 or higher.	Requires two (2) keys 1) Service Card V1.0 or higher.	Requires two (2) keys 1) Must use Service Card V6.0 or higher.	Requires two (2) keys 1) Service Card V6.0 or higher.
	<u>Select:</u> a) Service Bay Functions b) PATS (SCIL for Mark VIII)	<u>Select:</u> a) Service Bay Functions b) PATS	<u>Select:</u> a) Service Bay Functions b) VIC for Continental or HEC for Mustang, Town Car, Expedition, F-150/250, and Navigator or ICM for LS and Windstar	<u>Select:</u> a) Service Bay Functions b) PCM
	c) Ignition Key Code Erase NOTE: WILL TAKE 2-3 SECONDS WITH A PROGRAMMED PATS KEY OR 8 MINUTES WITH AN UNPROGRAMMED PATS KEY	c) Enter Security Access (10 minute delay)	c) Enter Security Access (10 minute delay)	c) Enter Security Access (10 minute delay)
	2) Turn ignition key OFF and disconnect Data Link Connector (DLC). 3) Cycle key in ignition to RUN. First key will program. (Mark VIII only: Cycle the second key in ignition to RUN). Attempt to start vehicle. 4) Program additional keys using Spare	d) Ignition Key Code Erase 2) Turn ignition key OFF and disconnect DLC. 3) Cycle Key 1 in ignition to RUN. 4) Cycle Key 2 in ignition to RUN.	d) Ignition Key Code Erase 2) Turn ignition key OFF and disconnect DLC. 3) Cycle Key 1 in ignition to RUN. 4) Cycle Key 2 in ignition to RUN.	d) Ignition Key Code Erase 2) Turn ignition key OFF and disconnect DLC. 3) Cycle Key 1 in ignition to RUN. 4) Cycle Key 2 in ignition to RUN.

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Action	System Types A and D	System Type B	System Type C	System Type E
	Key Programming Procedure.	5) Program additional keys using Spare Key Programming Procedure.	5) Program additional keys using Spare Key Programming Procedure.	5) Program additional keys using Spare Key Programming Procedure.

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PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
Replacing PATS Module (or VIC, HEC, SCIL, or ICM) Required Actions	NOTE: ONLY ONE (1) KEY REQUIRED IN ORDER FOR VEHICLE TO START, EXCEPT FOR MARK VIII (2 KEYS ARE REQUIRED FOR MARK VIII). MAKE SURE ALL ADDITIONAL KEYS ARE PROGRAMMED USING SPARE KEY PROGRAMMING PROCEDURE.	NOTE: MAKE SURE VEHICLE BATTERY IS DISCONNECTED WHEN REPLACING PATS CONTROL MODULE, OTHERWISE PROPER INITIALIZATION WILL NOT OCCUR AUTOMATICALLY (AND WILL REQUIRE NGS DIAGNOSTIC CARD BE USED TO PERFORM PCM, ACTIVE COMMANDS, KEEP ALIVE MEMORY RESET).	NOTE: MAKE SURE VEHICLE BATTERY IS DISCONNECTED WHEN REPLACING VIC/HEC/ICM MODULE, OTHERWISE PROPER INITIALIZATION WILL NOT OCCUR AUTOMATICALLY (AND WILL REQUIRE NGS DIAGNOSTIC CARD BE USED TO PERFORM PCM, ACTIVE COMMANDS, KEEP ALIVE MEMORY RESET). WHEN REPLACING AN INSTRUMENT CLUSTER ON A 2000 OR 2001 LINCOLN LS BE SURE TO DISCONNECT THE VEHICLE BATTERY. FAILURE TO DISCONNECT THE BATTERY MAY RESULT IN SHORTING THE PATS TRANSCEIVER UPON REPLACING THE INSTRUMENT CLUSTER. THIS WILL RESULT IN BLOWING FUSE #224 IN THE CJB. WHEN THIS FUSE IS BLOWN, A NO START SITUATION WILL OCCUR AND A B1681 PATS CODE STORED.	See "Replacing PCM" Action

Action	System Types A and D	System Type B	System Type C	System Type E
<p>NOTE: THIS PROCEDURE IS VALID FOR INSTALLING A NEW SERVICE PATS (VIC, HEC, OR SCIL).</p> <p>If a part is being swapped from another vehicle, Reprogram Ignition Keys Procedure must also be performed.</p>	<p>1) Install new Service PATS (or SCIL for Mark VIII).</p> <p>2) Cycle a PATS key in ignition to RUN, will automatically program. (Mark VIII only: cycle a second key in ignition to RUN). Attempt to start vehicle.</p> <p>3) Program additional keys using Spare Key Programming Procedure.</p>	<p>NOTE: MAKE SURE IGNITION IS OFF WHEN REAPPLYING VEHICLE BATTERY POWER.</p> <p>NOTE: TWO (2) KEYS ARE REQUIRED WITH A NEW SERVICE PATS IN ORDER FOR VEHICLE TO START.</p> <p>1) Install new Service PATS.</p> <p>2) Use Service Card.</p> <p><u>Select:</u> a) Service Bay Functions b) PATS</p> <p>c) Enter Security Access (10 minute delay)</p>	<p>NOTE: MAKE SURE IGNITION IS OFF WHEN REAPPLYING VEHICLE BATTERY POWER.</p> <p>NOTE: TWO (2) KEYS ARE REQUIRED WITH A NEW SERVICE VIC/HEC IN ORDER FOR VEHICLE TO START.</p> <p>1) Install new Service PATS (VIC/HEC/ICM).</p> <p>2) Use Service Card V5.0 or higher.</p> <p><u>Select:</u> a) Service Bay Functions b) VIC for Continental</p> <p>or</p> <p>HEC for Mustang, Town Car, Expedition, F-150/250, and Navigator</p> <p>or</p> <p>ICM for LS and Windstar</p> <p>c) Enter Security Access (10 minute delay)</p>	

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Action	System Types A and D	System Type B	System Type C	System Type E
		<p>d) Select Parameter Reset. Select Cancel back to the main menu. Select Ignition Key Code Erase ONLY if the Service part is taken from another vehicle.</p> <p>3) Turn ignition key to Off and disconnect DLC. Wait 10 seconds before beginning next step.</p> <p>4) Cycle Key 1 in ignition to RUN for 3 seconds minimum.</p> <p>5) Cycle Key 2 in ignition to RUN for 3 seconds minimum.</p> <p>6) Attempt to start vehicle. If engine will not start, first cycle each key twice more and attempt to start the vehicle. If this fails, perform the following functions using NGS Diagnostic Card 15.0 or later: a) Model year and vehicle type b) PCM c) Active Commands d) Keep Alive Memory Reset, then select Cancel to return to the previous screen e) Disconnect DLC</p>	<p>d) Select Parameter Reset. Select Cancel back to the main menu. Select Ignition Key Code Erase ONLY if the Service part is taken from another vehicle.</p> <p>3) Turn ignition key to Off and disconnect DLC. Wait 10 seconds before beginning next step.</p> <p>4) Cycle Key 1 in ignition to RUN for 3 seconds minimum.</p> <p>5) Cycle Key 2 in ignition to RUN for 3 seconds minimum.</p> <p>6) Attempt to start vehicle. If engine will not start, first cycle each key twice more and attempt to start the vehicle. If this fails, perform the following functions using NGS Diagnostic Card 15.0 or later: a) Model year and vehicle type b) PCM c) Active Commands d) Keep Alive Memory Reset, then select Cancel to return to the previous screen e) Disconnect DLC</p>	

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Action	System Types A and D	System Type B	System Type C	System Type E
		<p>f) Cycle ignition from OFF to RUN 3 times, each time leaving the ignition in RUN for at least 3 seconds. This initializes the PCM/PATS and now PID PCM_ID = STORED. Theft indicator should prove-out for 3 seconds and vehicle will start.</p> <p>7) Program additional keys using Spare Key Programming Procedure.</p>	<p>f) Cycle ignition from OFF to RUN 3 times, each time leaving the ignition in RUN for at least 3 seconds. This initializes the PCM/PATS and now PID PCM_ID = STORED. Theft indicator should prove-out for 3 seconds and vehicle will start.</p> <p>7) Program additional keys using Spare Key Programming Procedure.</p>	

Article No. 01-6-2 Cont'd.

PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
Replacing PCM	No special action required	<p>NOTE: MAKE SURE IGNITION IS OFF WHEN REAPPLYING VEHICLE BATTERY POWER.</p> <p>1) Install new PCM.</p> <p>2) Use Service Card V4.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions b) PATS</p> <p>c) Enter Security</p>	<p>NOTE: MAKE SURE IGNITION IS OFF WHEN REAPPLYING VEHICLE BATTERY POWER.</p> <p>WHEN REPLACING THE PCM ON A 2000 OR 2001 LINCOLN LS V6 MANUAL TRANSMISSION VEHICLE, ALSO PERFORM A PARAMETER RESET TO THE STEERING COLUMN LOCK MODULE PER WORKSHOP MANUAL, SECTION 211-05.</p> <p>1) Install new PCM.</p> <p>2) Use Service Card V4.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions b) VIC for Continental or HEC for Mustang, Town Car, Expedition, F-150/250, and Navigator or ICM for LS and Windstar</p> <p>c) Enter Security</p>	<p>NOTE: MAKE SURE IGNITION IS OFF WHEN REAPPLYING VEHICLE BATTERY POWER.</p> <p>NOTE: TWO (2) KEYS ARE REQUIRED WITH SERVICE PCM IN ORDER TO START VEHICLE.</p> <p>1) Install new PCM.</p> <p>2) Use Service Card V6.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions b) PCM</p> <p>c) Enter Security</p>

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Action	System Types A and D	System Type B	System Type C	System Type E
		<p>Access (10 minute delay) d) Parameter Reset (DO NOT perform any other selections)</p> <p>3) Turn ignition OFF and disconnect DLC.</p> <p>4) Cycle ignition from OFF to RUN 5 times, each time leaving the ignition in RUN for at least 3 seconds, and OFF for at least 2 seconds. This initializes the PCM/PATS and now PID PCM_ID = STORED. Theft indicator should prove-out for 3 seconds and vehicle will start.</p>	<p>Access (10 minute delay) d) Parameter Reset (DO NOT perform any other selections)</p> <p>3) Turn ignition OFF and disconnect DLC.</p> <p>4) Cycle ignition from OFF to RUN 5 times, each time leaving the ignition in RUN for at least 3 seconds, and OFF for at least 2 seconds. This initializes the PCM/PATS and now PID PCM_ID = STORED. Theft indicator should prove-out for 3 seconds and vehicle will start.</p>	<p>Access (10 minute delay) d) Ignition Key Code Erase (DO NOT perform any other selections)</p> <p>3) Turn ignition OFF and disconnect DLC.</p> <p>4) Cycle Key 1 in ignition to RUN for 2 seconds minimum.</p> <p>5) Cycle Key 2 in ignition to RUN.</p> <p>6) Attempt to start vehicle.</p> <p>7) Program additional keys using Spare Key Programming Procedure.</p>

Article No. 01-6-2 Cont'd.

PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
How To Add Extra Keys Using The Service Card	Cannot be done. See "What to do if ALL KEYS are lost" procedure in this TSB.	<p>1) Use an unprogrammed PATS key in the ignition.</p> <p>2) Service Card V5.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions</p> <p>b) PATS</p> <p>c) Enter Security Access (10 minute delay)</p> <p>d) Ignition Key Code Program Select Cancel once to return to menu selections</p> <p>e) If another key is to be programmed, insert new key in the ignition, and turn the ignition to RUN with the new key. Proceed with Step (d) above</p> <p>3) Disconnect DLC. Wait 10 seconds before continuing to the next step.</p> <p>4) Cycle new key in ignition to RUN and confirm vehicle starts.</p>	<p>1) Use an unprogrammed PATS key in the ignition.</p> <p>2) Service Card V5.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions</p> <p>b) PATS</p> <p>c) Enter Security Access (10 minute delay)</p> <p>d) Ignition Key Code Program Select Cancel once to return to menu selections</p> <p>e) If another key is to be programmed, insert new key in the ignition, and turn the ignition to RUN with the new key. Proceed with Step (d) above.</p> <p>3) Disconnect DLC. Wait 10 seconds before continuing to the next step.</p> <p>4) Cycle new key in ignition to RUN and confirm vehicle starts.</p>	<p>1) Use an unprogrammed PATS key in the ignition.</p> <p>2) Service Card V5.0 or higher.</p> <p><u>Select:</u></p> <p>a) Service Bay Functions</p> <p>b) PCM</p> <p>c) Enter Security Access (10 minute delay)</p> <p>d) Ignition Key Code Program Select Cancel once to return to menu selections</p> <p>e) If another key is to be programmed, insert new key in the ignition, and turn the ignition. When changing keys, swap the keys quickly, and turn the ignition to RUN with the new key. The total key off time must be less than 10 seconds. Proceed with Step (d) above.</p> <p>3) Disconnect DLC. Wait 10 seconds before continuing to the next step.</p> <p>4) Cycle new key in ignition to RUN and confirm vehicle starts.</p>

PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
What To Do If <u>ALL</u> Keys Are Lost	Cut new PATS key to vehicle mechanical cut, then perform Erase Ignition Keys Procedure.	Must cut two (2) new PATS keys, then follow Erase Ignition Keys Procedure with NGS Service Card V5.0 or higher.	Must cut two (2) new PATS keys, then follow Erase Ignition Keys Procedure with NGS Service Card V5.0 or higher.	Must cut two (2) new PATS keys, then follow Erase Ignition Keys Procedure with NGS Service Card V6.0 or higher.

Article No. 01-6-2 Cont'd.

PATS DIAGNOSTIC (Continued)

Action	System Types A and D	System Type B	System Type C	System Type E
<p>Spare Key Programming Procedure (i.e., to add an extra key)</p> <p>NOTE: REQUIRES ONE (1) OR TWO (2) ALREADY PROGRAMMED PATS KEY(S) TO BE AVAILABLE.</p> <p>NOTE: THIS PROCEDURE REQUIRES B+ (HOT AT ALL TIMES) TO BE PRESENT AT THE PATS / VIC / HEC / ICM / PCM / SCIL (WHICH IS NOT NECESSARY FOR VEHICLE STARTING AS THE RUN/START CIRCUIT IS USED AT THAT TIME).</p>	<p>NOTE: REQUIRES ONE (1) ALREADY PROGRAMMED PATS KEY.</p> <p>NOTE: NUMKEYS PID MUST BE LESS THAN 16 TO BE ABLE TO ADD ADDITIONAL KEYS.</p> <p>1) Use any programmed key in ignition, turn to RUN.</p> <p>2) Within 5 seconds, remove programmed key and turn new key to RUN. Theft indicator will prove-out for 2 seconds and new key will start vehicle.</p> <p>3) Repeat for any additional keys.</p>	<p>NOTE: REQUIRES TWO (2) ALREADY PROGRAMMED PATS KEYS (KEY 1 AND KEY 2).</p> <p>NOTE: PATS PID SPARE_KY MUST = ENABLE IN ORDER TO PERFORM THIS PROCEDURE. IF SPARE_KY = DISABLE, THEN USING THE SERVICE CARD...</p> <p>Select:</p> <p>a) Service Bay Functions</p> <p>b) PATS</p> <p>c) Enter Security Access (10 minute delay)</p> <p>d) SPARE KEY SWITCH ENABLE. This will toggle the PATS PID SPARE_KY = ENABLE.</p> <p>NOTE: NUMKEYS PID MUST BE LESS THAN 8 TO BE ABLE TO ADD ADDITIONAL KEYS.</p> <p>1) Turn Key 1 to RUN.</p>	<p>NOTE: REQUIRES TWO (2) ALREADY PROGRAMMED PATS KEYS (KEY 1 AND KEY 2).</p> <p>NOTE: VIC/HEC PID SPARE_KY MUST = ENABLE IN ORDER TO PERFORM THIS PROCEDURE. IF SPARE_KY = DISABLE, THEN USING THE SERVICE CARD...</p> <p>Select:</p> <p>a) Service Bay Functions</p> <p>b) VIC for Continental or HEC for Town Car, Expedition, F-Series, and Navigator or ICM for LS and Windstar</p> <p>c) Enter Security Access (10 minute delay)</p> <p>c) SPARE KEY SWITCH ENABLE. This will toggle the PATS PID SPARE_KY = ENABLE.</p> <p>NOTE: NUMKEYS PID MUST BE LESS THAN 8 TO BE ABLE TO ADD ADDITIONAL KEYS.</p> <p>1) Turn Key 1 to RUN.</p>	<p>NOTE: REQUIRES ANY TWO (2) ALREADY PROGRAMMED PATS KEYS (KEY 1 AND KEY 2).</p> <p>NOTE: PATS PID SPARE_KY MUST = ENABLE IN ORDER TO PERFORM THIS PROCEDURE. IF SPARE_KY = DISABLE, THEN USING THE SERVICE CARD...</p> <p>Select:</p> <p>a) Service Bay Functions</p> <p>b) PCM</p> <p>c) Enter Security Access (10 minute delay)</p> <p>d) SPARE KEY SWITCH ENABLE. This will toggle the PATS PID SPARE_KY = ENABLE.</p> <p>NOTE: NUMKEYS PID MUST BE LESS THAN 8 TO BE ABLE TO ADD ADDITIONAL KEYS.</p> <p>1) Turn Key 1 to RUN.</p>

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Action	System Types A and D	System Type B	System Type C	System Type E
		<p>2) Within 5 seconds of removing Key 1, insert Key 2 and turn to RUN.</p> <p>3) Within 10 seconds of removing Key 2, insert new key and turn to RUN. Theft indicator should prove-out for 3 seconds and new key will start vehicle. If theft indicator flashes rapidly, anti-scan has been entered; wait at least 30 seconds with key to RUN and then restart the procedure at Step 1.</p> <p>4) Repeat entire procedure for any additional keys.</p>	<p>2) Within 5 seconds of removing Key 1, insert Key 2 and turn to RUN.</p> <p>3) Within 10 seconds of removing Key 2, insert new key and turn to RUN. Theft indicator should prove-out for 3 seconds and new key will start vehicle. If theft indicator flashes rapidly, anti-scan has been entered; wait at least 30 seconds with key to RUN and then restart the procedure at Step 1.</p> <p>4) Repeat entire procedure for any additional keys.</p>	<p>2) Within 5 seconds of removing Key 1, insert Key 2 and turn to RUN.</p> <p>3) Within 10 seconds of removing Key 2, insert new key and turn to RUN. Theft indicator should prove-out for 3 seconds and new key will start vehicle. If theft indicator flashes rapidly, anti-scan has been entered; wait at least 30 seconds with key to RUN and then restart the procedure at Step 1.</p> <p>4) Repeat entire procedure for any additional keys.</p>

PATS DIAGNOSTIC (Continued)

Action	System Types A and D	System Type B	System Type C	System Type E
PCM / PATS Initialization	None required.	<p>PCM_ID is exchanged between the PCM and the PATS module. (PATS PIDs PCM_ID = STORED and PCM_VFY = YES) This is done at the assembly plant. If parts are replaced in service, initialization must be performed. Follow instructions for replacing either PCM or PATS module.</p>	<p>PCM_ID is exchanged between the PCM and the PATS control VIC or HEC (VIC, HEC, or ICM PIDs PCM_ID = STORED and PCM_VFY = YES) This is done at the assembly plant. If parts are replaced in service, initialization must be performed. Follow instructions for replacing either PCM or VIC/HEC/ICM module.</p>	See "PCM Replacement" procedure in this TSB

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PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
Vehicles That Have PATS Ground The Starter Relay Directly NOTE: VALID PATS KEY TO RUN WILL GROUND STARTER RELAY AND ALLOW CRANKING OF VEHICLE.	1998 Contour/Mystique 1997-1998 Mark VIII	1998-1999 Taurus/Sable 1999-2000 Ranger 3.0L and 4.0L only	1999-2000 Windstar, 2000-2001 LS	All vehicles

PATS DIAGNOSTIC (Continued)				
Action	System Types A and D	System Type B	System Type C	System Type E
Anti-Scan Feature If an unprogrammed PATS key is used (all system types) or if there is a mismatch of PCM_ID between PCM and PATS (System B and C only), then a period of 30 seconds anti-scan may be encountered.	Not affected - No Anti-Scan	Leave ignition in RUN for at least 30 seconds to wait for Anti-Scan to time-out, then cycle key. If fault codes are still present, follow pinpoint test in Workshop Manual.	Leave ignition in RUN for at least 30 seconds to wait for Anti-Scan to time-out, then cycle key. If fault codes are still present, follow pinpoint test in Workshop Manual.	Leave ignition in RUN for at least 30 seconds to wait for Anti-Scan to time-out, then cycle key. If fault codes are still present, follow pinpoint test in Workshop Manual.

CLARIFICATION ON SELECTED DTCs

Utilize the pinpoint testing found in the appropriate Workshop Manual for proper troubleshooting. Refer to the following for supplemental pinpoint details.

**DTCs Stored in PATS Control
(PATS/VIC/HEC/SCIL/ICM)**

- **B1213:** Less than two (2) keys programmed to the PATS control. Use Diagnostic Card to run self test on PATS (or VIC/HEC/SCIL). If DTCs B1232, B1600, B1601, B1602, or B1681 are present, they must be serviced first. If B1213 is the only self test DTC, then cycle second PATS key in ignition to program.
- **B1232/B2103:** Transceiver module antenna failure. Replace transceiver module.
- **B1600:** No PATS key read by the PATS control. This can be caused by the PATS key, PATS transceiver, circuits between the PATS transceiver/PATS control, and/or the PATS control. For 1996-1997 Taurus Sable, 1996-1997 Mustang, and 1997-1998 Expedition/Navigator, overlay all wires from transceiver pigtail harness to control module if an intermittent failure cannot be corrected by replacing transceiver module.
- **B1601:** Unprogrammed PATS key. There is no issue with the PATS key itself, but must be programmed into the PATS memory (unless maximum number of keys already programmed). Follow Spare Key Programming Procedure from the chart. No parts should need to be replaced for this code.
- **B1602:** Partial PATS key was read. Verify that approved PATS key (Ford Rotunda, ILCO, Strattec, HUF, or Valeo) is being used. Large metal objects, additional PATS keys, or devices to purchase gasoline located on the customer's key chain can cause interference. Instruct the customer to keep such items from touching the ignition key during engine start. It is not necessary to remove the objects from the customer's key chain. Remote starter equipment can also cause this fault code. Remove any remote starter equipment close to the transceiver before conducting further diagnosis. This DTC can be caused by the PATS key or PATS transceiver.
- **B1681:** PATS transceiver module signal is not received by the PATS control. This code can be caused by circuits between PATS transceiver and PATS control, PATS transceiver, or possibly the PATS control. Follow pinpoint test for troubleshooting. This can also be caused by using the wrong transceiver part number. Verify the correct transceiver part number is being used.
- **B2139:** The PCM_ID does not match between the PCM and PATS (VIC/HEC/ICM). Using Service Card, select Service Bay Functions, PATS (VIC/HEC/ICM), enter Security Access (10 minute delay), Parameter Reset. Then using the Diagnostic Card, select: PCM, Active Commands, Keep Alive Memory Reset. Cancel back to the previous NGS screen. Turn ignition OFF. Then disconnect the DLC. Cycle ignition 3 times slowly (3 seconds ON, 3 seconds OFF) to re-initialize the system.

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- **B2141:** NVM configuration failure. This means PATS does not have a stored PCM_ID in memory (PATS PID PCM_ID = not STORED). If DTC U1147 is also present, it must be fixed first. Attempt to fix a U1262 first as well, but it may not be required to fix this fault prior to the B2141. If B2141 is the only DTC, then using Diagnostic Card, select: PCM, Active Commands, Keep Alive Memory Reset. Cancel back to the previous NGS screen. Turn ignition off. Then disconnect the DLC. Cycle ignition 3 times slowly (3 seconds on, 3 seconds off) to re-initialize the system.
- **U1147:** This code indicates a communication issue (Bus+, Bus-) between the PCM and PATS (VIC/HEC/SCIL). This code CANNOT be caused by PATS key, PATS transceiver, or the circuits between PATS transceiver and PATS control. Whenever PATS has U1147 as a stored DTC, there should be a "P1260 Theft Detected - Engine Disabled" in the PCM stored codes. Verify that P1260 is stored in PCM. If not, there is a possible power-up issue of the PCM (i.e., PATS is powering up at key to RUN/START but the PCM is not, therefore when PATS tries to communicate over Circuits 914 and 915 to the PCM, there is no response); verify power and ground circuits to the PCM; verify the tester can communicate with the PCM.
- **U1262:** This code indicates a communication issue (Bus+, Bus-) between the PATS/HEC/ICM and some other module. Do not perform PATS diagnostics if a no start is not reported or if theft indicator is not flashing rapidly at ignition RUN position. If the indicator is flashing, check to make sure the PCM is powered up and operating. If it's not, continue with PCM diagnostics.
- **B2431:** The ignition key (used on 2000 LS) was not programmed. Note that this vehicle has a special ignition key. Replace ignition key, using the correct style. If the fault persists, replace the transceiver module.

DTCs Stored in PCM (that are related to PATS)

System Types A, B, C, and D only

- **P1260:** This code will be stored any time the PCM disables the vehicle because of the PATS system. Whenever the PCM has a stored P1260, there should be stored DTCs in PATS that require troubleshooting.

System Type E only

- **B1213:** Less than two (2) keys programmed to the PATS control. Erase continuous codes, cycle ignition, then retrieve continuous fault codes again. If DTCs B1232, B1600, B1601, B1602, or B1681 are present, they must be serviced first. If B1213 is the only PATS related code stored, then cycle second PATS key in ignition to program.
- **B1342:** Electronic Control Unit (ECU) defective. Memory failure in PCM. Replace PCM.
- **B1600:** No PATS key read by the PCM. This can be caused by the PATS key, PATS transceiver, circuits between the PATS transceiver/PCM, and/or the PCM.
- **B1601:** Unprogrammed PATS key. There is no issue with the PATS key itself, but must be programmed into the PATS memory (unless maximum number of keys already programmed). Follow Spare Key Programming Procedure from the chart. No parts should need to be replaced for this code.
- **B1602:** Partial PATS key was read. Verify that approved PATS key (Ford Rotunda, ILCO, Strattec, HUF, or Valeo) is being used. Large metal objects, additional PATS keys, or devices to purchase gasoline located on the customer's key chain can cause interference. Instruct the customer to keep such items from touching the ignition key during engine start. It is not necessary to remove the objects from the customer's key chain. Remote starter equipment can also cause this fault code. Remove any remote starter equipment close to the transceiver before conducting further diagnosis. This DTC can be caused by the PATS key or PATS transceiver.
- **B1681:** PATS transceiver module signal is not received by the PCM. This code can be caused by circuits between PATS transceiver and PCM, PATS transceiver, or possibly the PCM. Follow pinpoint test for troubleshooting. This can also be caused by using the wrong transceiver part number. Verify the correct transceiver part number is being used.
- **B2103:** Transceiver module antenna failure. Replace transceiver module.
- **B2431:** The ignition key was not programmed. Reference the ROTUNDA KEY SELECTION CHART WITH PART NUMBERS elsewhere in this TSB to verify that you are using the correct key.

OTHER APPLICABLE ARTICLES: NONE

SUPERSEDES: 99-26-6

WARRANTY STATUS: INFORMATION ONLY

OASIS CODES: 112000, 112500, 203000, 203200,
204000, 205000